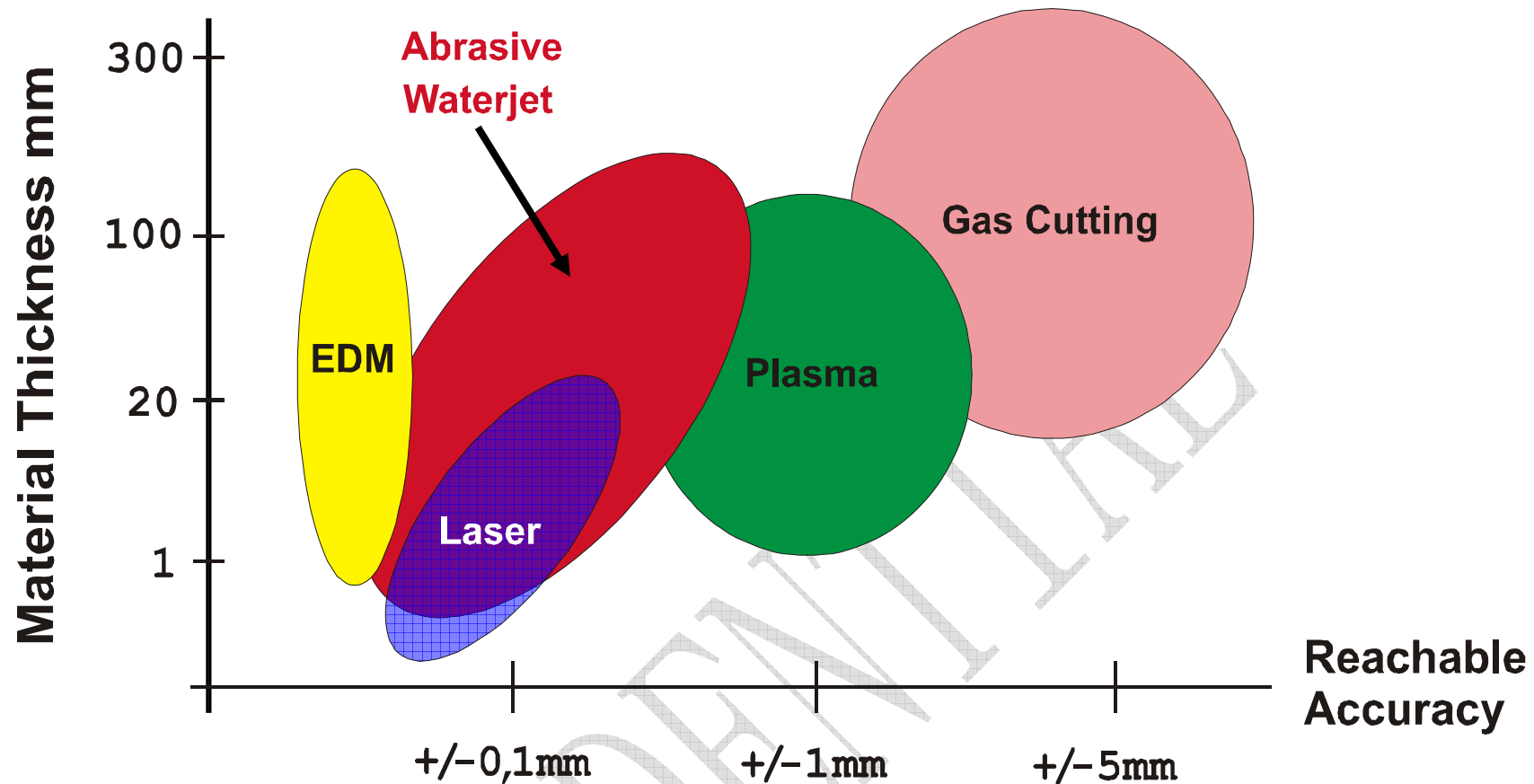


## Cutting Technologies and Comparison



	<b>Waterjet</b>	<b>EDM</b>	<b>Laser</b>	<b>Plasma</b>	<b>Gas Cutting</b>
<b>Thickness</b>	++	++	-	++	++
<b>Diversity</b>	++	-	+	--	-
<b>Quality - Surface Finished</b>	++	++	+	-	--
<b>Saving Finishing Operation</b>	+	++	+	-	--
<b>Speed</b>	-	--	++	++	+
<b>Universality</b>	++	--	+	-	-
<b>Environmental Friendliness</b>	++	--	--	--	--
<b>Flexibility</b>	++	-	+	-	--
<b>Heat Affected Zone</b>	++	++	-	-	--
<b>Metalurgical Damage</b>	++	++	-	--	--
<b>Total Processing Time</b>	++	++	+	-	--
<b>Operation Cost</b>	-	+	-	+	++
<b>Investment Cost</b>	<b>100%</b>	<b>60%</b>	<b>200%</b>	<b>80%</b>	<b>40%</b>